Revista Mexicana de Ingeniería Química



Vol. 9, No. 3 (2010) 251-260

EMULSIFYING PROPERTIES OF THE GUM PRODUCED BY PROSOPIS LAEVIGATA (HUMB. & BONPL. EX WILLD) M.C. JOHNST (MESQUITE) CELLS SUSPENSION CULTURE IN BIOREACTOR

PROPIEDADES EMULSIFICANTES DE LA GOMA PRODUCIDA POR CULTIVO DE CÉLULAS EN SUSPENSIÓN DE *PROSOPIS LAEVIGATA* (HUMB. & BONPL. EX WILLD) M.C. JOHNST. (MEZQUITE) EN UN BIORREACTOR

J.L. Trejo-Espino^{1,2}, M. Rodríguez-Monroy ^{2*}, E.J. Vernon-Carter³ and F. Cruz-Sosa¹

Received 27 of October 2010; Accepted 29 of November 2010

Abstract

The mesquite gum (MG) production from $Prosopis\ laevigata$ cells suspension culture in a stirred tank type bioreactor, with characteristics similar to those of MG obtained from wild trees are reported. The cells showed a specific growth rate (μ) of 0.08 1/d and a viability of over 60 %, reaching a maximum biomass of 16.6 g dry mass (dm)/L after 14 d. The cells produced a gum made up by 83.5% of carbohydrates (L-arabinose, D-galactose and glucuronic acid) and 8.1% of protein, also detected arabinogalactan-proteins (AGPs) as constituents of the gum. Oil-in-water emulsions were prepared using as continuous phase aqueous solutions of MG obtained from wild trees and that produced in bioreactor (MGb). The emulsifying capacity of MGb was slightly superior, but the emulsion stability lower, than that obtained with MG.

Keywords: Prosopis laevigata, mesquite gum, stirred tank type bioreactor, arabinogalactan-proteins, emulsifying properties.

Resumen

Se reporta la producción de goma de mezquite (GM) en un cultivo de células en suspensión de $Prosopis\ laevigata$ a nivel de biorreactor, cuyas características son similares a la GM obtenida de árboles silvestres . Las células mostraron una velocidad específica de crecimiento (μ) de 0.08 1/d y una viabilidad superior al 60%, alcanzando una biomasa máxima de 16.6 g en masa seca (ms)/L a los 14 d. Las células produjeron una goma compuesta de 83.5% de carbohidratos (L-arabinosa, D-galactosa y ácido glucurónico) y 8.1% de proteína, además se detectó la presencia de arabinogalactano-proteínas (AGPs) como constituyentes de la goma. Se prepararon emulsiones aceite-en-agua utilizando como fase continua soluciones acuosas de goma obtenida de árboles silvestres (GM) y producida en el biorreactor (GMb). La capacidad emulsificantede GMb fue ligeramente mayor, pero la estabilidad de la emulsión menor, que las obtenidas con GM.

Palabras clave: Prosopis laevigata, goma de mezquite, biorreactor tipo tanque agitado, arabinogalactanoproteínas, propiedades emulsificantes.

¹Departamento de Biotecnología, Universidad Autónoma Metropolitana-Iztapalapa, Av. San Rafael Atlixco No. 186, Col. Vicentina, CP 09340, México DF, México

²Departamento de Biotecnología, Centro de Desarrollo de Productos Bióticos del Instituto Politécnico Nacional, PO Box 24, CP 62730, Yautepec, Morelos, México

³Departamento de Ingeniería de Procesos e Hidráulica, Universidad Autónoma Metropolitana-Iztapalapa, Av. San Rafael Atlixco No. 186, Col. Vicentina, CP 09340, México DF, México

^{*} Corresponding author. E-mail: mrmonroy@ipn.mx

1 Introduction

Several studies have established that mesquite gum (MG), the exudate from *Prosopis laevigata*, possesses emulsifying and microencapsulating properties (Beristain and Vernon-Carter, 1995; Vernon-Carter et al., 1996, 1998; Rodríguez-Huezo et al., 2004), forms dense films upon drying that limit oxygen diffusion through its matrix (Báez-González et al., 2004), and mechanical properties (Villagómez-Zavala et al., 2008) comparable or superior to those of gum arabic (GA), the exudate from Acacia senegal, which is considered as a benchmark commodity worldwide (Dickinson, 2003). MG is exudated in response to different environmental stress conditions, wounds, pathogen infection, or attack by insects (Verbeken et al., 2003). MG is a complex proteoglycan, of which 90% is made up by a glycosidic part characterized by a central backbone of β -(1-3)-D-galactose, which has attached side chains of (1-6) L-arabinose (in both, pyranose and furanose forms), L-rhamnose, β -D-glucuronic acid and 4-O-methyl- β -D-glucuronic It also contains a protein fraction that varies between 0.7 and 5.8 % of the total molecule (Vernon-Carter et al., 2000). The main aminoacids of the protein fraction are: hydroxyproline, proline y serine (Anderson et al., 1985). Thus, the MG molecule is considered a type II (protein attached covalently to polysaccharide) arabinogalactanprotein (AGP) (López-Franco et al., 2004). MG has been fractionized by hydrophobic affinity chromatography (Orozco-Villafuerte et al., 2003; Román-Guerrero et al., 2009). Mesquite gum was separated in three main fractions $(F_1, F_2,$ and F_3), whose average molecular masses ranged from 1.81×10^{-4} to $5.23 \times Da$; F_1 had 90%polysaccharide and 1% protein contents, while F_2 had 16% and F_3 46% protein, respectively, using hydrophobic affinity chromatography (Román-Guerrero et al., 2009). F_2 produced films at the oil-water interface with higher interfacial viscosity and higher instantaneous elastic modulus, and provided orange peel oil-in-water emulsions with lower coalescence rates than whole MG, and the latter than F_1 and F_3 . Thus, the fraction imparting best emulsion stability and interfacial rheological properties was that having a relatively high protein/high polysaccharide balance, and was also mainly responsible for the functionality of whole MG.

Guaranteeing the supply of natural products is hazardous, as periodic shortages occur due to complex geo-global environmental, sociological, and political factors. Thus, an ongoing research topic is how to obtain natural products through novel biotechnological approaches such as the use of plant cell and tissue culture (PCTC) techniques (Kieran et al., 1997; Pan et al., 2000). efforts in this sense regarding P. laevigata have Orozco-Villafuerte et al. been few. established a nodal explants culture from P. laevigata stems and found that it was possible to induce secretion of a gum-like substance using elicitation. Later it was demonstrated that the gum-like secretion produced in vitro had similar chemical composition than the gum exuded by wild P. laevigata trees, and that it could be considered as a true gum (Orozco-Villafuerte et Production of AGPs from several al., 2005). vegetable cells tissue cultures in Erlenmeyer flasks has been successful (Günter and Ovodov, 2007; Sánchez-Sanpedro et al., 2008; Capataz-Tafur et al., 2010), but very few reports have been published about their production in bioreactors. AGPs production in bioreactor has been reported for Beta vulgaris (Rodríguez-Monroy and Galindo, 1999) and tobacco (Xu et al., 2005) cells cultures, among others.

The objective of this work was to establish *Prosopis laevigata* cells suspension culture in bioreactor, to chemically characterize the gum production and the presence of arabinogalactan-proteins, and to evaluate the emulsifying properties of the gum produced in bioreactor in comparison the gum produced by *P. laevigata* wild trees.

2 Materials and methods

2.1 Plant cell culture

P. laevigata cell suspension culture was initiated from 4 weeks old friable callus obtained previously from hypocotyls segments of P. laevigata plantlets. 3-5 g of callus were transferred to 250 mL Erlenmeyer flasks containing 50 mL of Murashige and Skoog (MS) medium (Murashige and Skoog 1962) supplemented with 3% (w/v) of sucrose, 5.0 $\mu\rm M$ of kinetin (KIN) and 5.0 $\mu\rm M$ of 2,4,5-trichlorophenoxy acetic acid (2,4,5-T). The cultures were maintained at 25 \pm 2 °C under cool white fluorescent light at irradiance of 200 $\mu\rm mol$

J.L. Trejo-Espino. et al./ Revista Mexicana de Ingeniería Química Vol. 9, No. 3 (2010) 251-260 m⁻² s⁻¹ and 16 h light/8 h dark photoperiod cycle, on an orbital shaker at 110 rpm. When the biomass increased, the cells were sieved through 200 μm nylon mesh filters in order to obtain a homogeneous and fine cell suspension culture. The culture was then maintained during 6 months, by sub-culturing every 12-15 days, using a cell inoculum size of 10% (v/v) in 500 mL Erlenmeyer flasks containing 100 mL of MS medium.

2.2 Stirred tank bioreactor cultures

2-L stirred tank bioreactor (Applikon, Schiedam, Netherlands) with a glass vessel, two baffle plates, multiport stainless heat plate and six-bladed disk turbine impeller operating at 400 rpm was used. The stirred tank bioreactor with a working volume of 1L was inoculated with cells (10% w/v) from 10-day-old suspension cultures. The stirred tank bioreactor was aerated through stainless-steel tube with sparger holes. The airflow rate was set at 0.1 vvm and the pH was maintained at 5.8 ± 0.1 with 0.1 NaOH. The pH and dissolved oxygen tension were monitored online by specific electrodes connected to a biocontrol ADDI 1030 (Applikon, Schiedam, Netherlands). Every 3 days over a 21 days period, aliquots of 30 mL from 5 independent runs were harvested for analytical measurements. The oxygen transfer rate (OTR) and the oxygen uptake rate (OUR) were calculated according to the procedure described by Orozco-Sánchez (2009). First, the volumetric oxygen transfer coefficient $(K_L a)$ using the dynamic method (Doran, 1995) was determined and with the experimental data of dissolved oxygen (DO) and biomass, the following equations were applied:

$$OTR = K_L a \left(C^* - C_L \right) \tag{1}$$

Where OTR is the oxygen transfer rate (Kg/m³d), $K_L a$ is the volumetric oxygen transfer coefficient (1/d), C^* is the saturated DO concentration (Kg/m^3) ($^{\sim}0.008Kg/m^3$ at 25°C and 1 atm) and C_L is the actual DO concentration in the liquid (Kg/m^3)

$$\frac{dCO_2}{dt} = OUR = Q_{O_2}X\tag{2}$$

Where dCO_2/dt is the change in O_2 over time, OUR is the oxygen uptake rate (Kg/m³d), Q_{O_2} is the specific oxygen uptake rate by the cells (Kg $O_2/(Kg(viable biomass) d)$ and X is the biomass (Kg/m^3) . Viable biomass (vm) is the dry mass multiplied by the cell viability.

2.3 Biomass

The biomass was filtered using pre-weighed cellulose filters (Whatman No. 1) and determined by dry mass (dm) measurement, oven drying the filters at 70 °C for 24 h. Data from stirred tank bioreactor (5 runs) was used to calculate means and standard error (SE) of the means. The specific cell growth rate (μ) was calculated by plotting cell growth data in the form of natural logarithm versus time. The slope of the linear part of the plot corresponds to the specific cell growth rate (Capataz-Tafur et al., 2010). The time required for biomass to double (doubling time, t_d) was computed from the μ experimental data.

2.4 Cells viability

The cells viability was determined using Evan's blue staining test (Rodríguez-Monroy and Galindo 1999). A 2 mL sample from stirred tank bioreactor was incubated into 0.25% Evan's blue stain for 5 min and then at least 700 cells were counted. The viability was calculated taking in count the nonstaining cells (viable cells).

2.5 Mesquite qum (MG) and Gum from cell suspension culture (MGb) purification

Mesquite gum (MG) from P. laevigata wild trees, and the gum from stirred tank bioreactor (MGb) were purified according the procedure reported by Orozco-Villafuerte et al. (2003). First, the MG samples were dissolved in deionized water and solutions were filtered through nitrocellulose membranes with a pore size of $0.45 \mu m$. the other hand, cells were separated from the culture broth by filtration (Whatman No. 1). Subsequently samples of MG and MGb, were dialyzed separately using cellulose membranes (Sigma) with a cutoff molecular weight of 12 Samples were finally concentrated by lyophilization and stored at -20 °C for further characterization.

J.L. Trejo-Espino. et al./ Revista Mexicana de Ingeniería Química Vol. 9, No. 3 (2010) 251-260

2.6 Total protein, total and neutral sugars composition

The Bradford (Bradford, 1976) and phenylsulphuric (Dubois et al., 1956) methods were used for determining total protein and total sugars contents of MG and MGb. Neutral sugar composition was determined by HPLC. The samples were prepared according to Vázquez-Ortíz et al. (2006). Aliquots of 0.05 g of the MG and MGb were weighed out accurately into tare 15 mL stopped Pyrex test tubes and 4% (w/w) sulphuric acid was added. The tubes were placed in a water bath at 100 °C for 4 h and then reweighed and made up to the own weight by addition of distilled water. The solutions were neutralized by adding 2.0 g BaCO₃ and shaking overnight. The filtered hydrolyzates were analyzed by HPLC (Varian Pro Star) fitted with a refraction index detector and a sugar SC 1011 column, using water (HPLC grade) as a mobile phase at a flow rate of 0.25 mL/min and a temperature of 85 °C.

2.7 AGPs quantification

AGPs contents in MGb were measured using the methodology reported by Van Holst and Clark This method is based on the specific interaction and precipitation of AGPs by the β glucosyl Yariv reagent. Agarose gel (AG, Sigma-Aldrich. St. Louis, MO) at 1% (w/w) containing NaCl (0.15 M), NaNO₃ (0.02%) and 10 μ g/mL- β glucosyl Yariv reagent was prepared and wells of uniform diameter (1.2 mm) were punched in the gel using a Pasteur pipet. A standard curve (0.15 0.6 g/L) was obtained by filling the gel wells with 1 μ L of AG sample with different concentrations. Defined red halos were formed around the test wells. There is a linear relationship between the concentration of AGPs and the area of the halo formed in the gel. Gels were incubated overnight at room temperature in a wet chamber and the standard curve was used to calculate the AGPs content of the MGb samples. The MG from trees was assayed only the qualitative presence of AGPs by determining if the red halo in the gel occurred or not.

2.8 Emulsifying properties

Oil-in-water emulsions were prepared by mixing

50 mg of a 1:1 blend of white mineral oil/orange oil into 5 mL of aqueous solutions of MG and MGb (100 mg/mL) respectively. Mixing was done with a VCX 130PB ultrasonic processor (Sonics and Materials Inc., Newtown, CTUSA) during 5 min at 70% amplitude. emulsification properties of MG and MGb were measured as emulsifying activity and emulsifying stability according to the method of Pearce and Kinsella (1978). Emulsifying activity usually refers to a single chemical species that promotes emulsion formation and short-term stabilization by interfacial action. Emulsifying stability refers to a single chemical component conferring longterm emulsion stability, possibly by an adsorption mechanism, but not necessarily so (Dickinson 2003). The optical density of the diluted emulsions (500x) were measured at 650 nm with a spectrophotometer (Spectronic Genesys 2) immediately after preparation (time (t) = 0h) for the emulsifying activity and after 24 h for the emulsifying stability.

2.9 Emulsions rate of coalescence

The Oil-in-water emulsions were observed at 100x magnification with an Eclipse 80i optical microscope (Nikon, Tokyo, Japan) and filmed with a video camera (DC330 DAGE-MTI, Inc., Michigan IN, USA) coupled to the microscope and linked to a PC. The image processing of the micrographs was done using the free software image J 1.4 (National Institutes of Health, USA). Ten different images of each emulsion were analyzed providing 600-700 droplets for each data point. A micrometer was used for determining the mean number-length droplet size $(d_{1,0})$.

The emulsions droplet rate of coalescence (C) can be represented by the following equation (Ruiz-Ramos *et al.*, 2006):

$$N_t/N_o = e^{-Ct} (3)$$

Where N_t is the number concentration of droplets a time = t, N_o is the number concentration of freshly formed droplets (t = 0), and C is the rate constant. The relationship between the emulsion droplet number, N, and the mean volume average droplet diameter ($d_{3,0}$) is given by:

$$N = 6\phi/\pi d_{3,0} (4)$$

where \emptyset is the volume fraction of disperse phase, and $d_{3,0} = (\sum n_i d_{1,0} / \sum n_i)^{1/3}$, where n_1 , n_2 , n_3 ,

J.L. Trejo-Espino. et al./ Revista Mexicana de Ingeniería Química Vol. 9, No. 3 (2010) 251-260 ..., n_i are the number of droplets with diameters al., 2009), but differ with those reported for other states al., 2009.

 $(d_{1,0})_1, (d_{1,0})_2, (d_{1,0})_3, ..., (d_{1,0})_i.$

If the kinetic plots of $\ln(N_t/N_0)$ versus t for the emulsions give a straight line, then the slope is -C.

3 Results and discussion

3.1 Bioreactor culture

The kinetics of P. laevigata cells suspension culture in the bioreactor did not show a lag phase, but an exponential growth was observed between 1 and 14 days. The culture displayed a specific growth rate (μ) of 0.08 1/d, reaching a maximum biomass of 16.6 gdm/L after 14 d (Fig. 1a). Cells viability at the beginning of culture was 65%, and was maintained throughout growth kinetics above 60% up to 18 d, time taken by cells to completely consume the medium sucrose (Fig. 1b). The yield of biomass per consumed sucrose $(Y_{X/S})$ was 0.45 g dm/g consumed sucrose. These results compare favorably with those for P. laevigata cultures grown in Erlenmeyer flasks where maximum biomass obtained was 12 g dm/L after 16 d, with a 70% viability (Trejo-Espino et

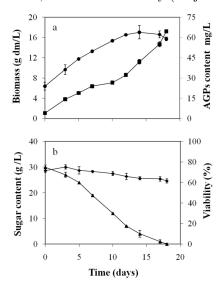


Fig. 1. Kinetics of cells growth and arabinogalactan-proteins (AGPs) secretion of the P. laevigata cells suspension culture in a 2-L bioreactor. (a) Biomass production (\bullet); Extracellular AGPs content (\blacksquare); and (b) Sugar content in the medium (\blacktriangle); Cell viability (\bullet).

al., 2009), but differ with those reported for other vegetable species such as Taxus chinensis (Pan et al., 2000) and Centaura calcitrapa (Raposo and Lima-Costa, 2006), where a significant decrease in the above mentioned parameters occurred when scaling up the culture from flasks to bioreactor. These authors attributed their scaling up results to the cells fragility when exposed to the hydrodynamic stress in the bioreactor. On the other hand, some authors have reported significant increases in dry mass yield and survivability of cells when scaling up from flasks to bioreactor such as that occurring for Beta vulgaris (Rodríguez-Monroy and Galindo 1999), Azadirachta indica (Prakash and Srivastava, 2007) and Uncaria tomentosa (Trejo-Tapia et al., 2007). Some authors have suggested that probably some vegetable cells are resistant to hydrodynamic stress conditions occurring in bioreactors, while others are not (Meijer et al., 1994; Zhao and Verpoorte, 2007).

P. laevigata cells suspension secreted AGPs into the bioreactor culture medium (Fig. 1a). This phenomenon has also been documented for cell cultures of Rosa spp. (Serpe et al., 1994) and Malva sylvestris (Classen and Blaschek, 2002). As cells growth continued, so did AGPs production, reaching a maximum of 64.5 mg/L after 18 d.

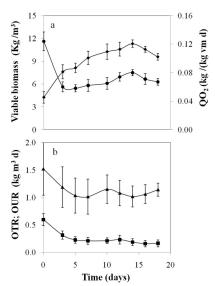


Fig. 2. Oxygen transfer and oxygen requirements by P. laevigata cells suspension in bioreactor: a) Viable biomass (vm) (\blacklozenge) and specific oxygen consumption (QO₂) (\blacklozenge); b) Oxygen transfer rate (OTR) (\blacktriangle) and oxygen uptake rate (OUR) (\blacksquare).

J.L. Trejo-Espino. et al./ Revista Mexicana de Ingeniería Química Vol. 9, No. 3 (2010) 251-260

Yield of produced AGPs per consumed sucrose $(Y_{AGPs/S})$ was of 5.43 mg AGPs/g sucrose. These results suggest that a direct relationship existed between cells growth and AGPs secretion, which has also been observed for other species cultured in flasks, such as Arabidopsis thaliana (Darjania et al., 2002) and Beta vulgaris (Capataz-Tafur et al., 2010). AGPs accumulation in culture medium may keep an analogy with what occurs in plant tissues, where AGPs are secreted to the apoplast and act as signaling molecules (Classen, 2007). Nevertheless, the definition of the biological function of AGPs in the growth and development of plants still requires more research (Ellis et al., 2010), and is beyond the scope of this study.

Dissolved oxygen tension was maintained above 30% saturation throughout culture time, due to the constant air flow of 0.1 vvm fed to the bioreactor (Fig. 2). At the beginning of the growth kinetics the cells showed a maximum QO_2 of 0.12 Kg O_2/Kg vm d, indicative that the cells are consuming a great amount of oxygen in response to the hydrodynamic stress to which they were exposed when transferring the culture from flask to bioreactor. QO₂ diminished to a minimum of 0.055 Kg O₂/Kg vm d after about 3 d of culture, and then tended to increase at a similar rate as viable biomass increased, up to about 14 d culture, followed by a drop of both parameters after 15 d culture. Similar behavior was observed for several cells cultures when transferred from flask to bioreactor, attributed to an adaptive mechanism of cells for overcoming the drastic change in environmental conditions (Zhong, 2001). OTR was always higher than OUR, confirming that oxygen supply to the bioreactor was adequate for cells growth. Schlatmann et al. reported that an adequate oxygen supply should fall between 29 and 43% of saturated air, and Pareilleus and Vinas (1983) reported that the critical concentration of dissolved oxygen should be 20% of saturated air, for achieving an adequate growth of *C. roseus* cells suspension culture in bioreactor.

The chemical compositions of mesquite gum obtained from *P. laevigata* wild trees (MG) and that produced in bioreactor (MGb) are presented in Table 1. AGPs presence was detected in both cases. Both gums presented similar carbohydrate content, but MGb had higher protein content than MG. Furthermore, the main carbohydrates

making up the gums were the same (L-arabinose, D-galactose, and glucuronic acid). However, the L-arabinose content in MGb (15.4 %) was considerably lower than in MG (62.2 %).

Table 1. Chemical comparison of MG from *P. laevigata* wild trees and produced in bioreactor (MGb).

	\ /	
	MG	MGb
AGPs	+	+
Total protein (%)	6.9 ± 0.28	8.1 ± 0.31
Total sugars $(\%)$	86.2 ± 3.22	83.8 ± 2.7
Glucuronic acid (%)	11.8 ± 0.73	9.0 ± 0.67
D-Galactose $(\%)$	22 ± 3.06	30.3 ± 2.69
L-Arabinose (%)	65.2 ± 2.06	15.4 ± 0.84
Rhamnose (%)	ND	ND

ND: Not detected by the method

+: Positive for Yariv's reagent; *: Obtained from growth kinetics after 20 days of culture

All percentages are expressed in dm basis

MG = mesquite gum from wild trees; MGb = mesquite gum produced in bioreactor; AGPs = arabinogalactan-proteins

 \pm Standard error

3.2 Emulsifying properties

The emulsifying properties of GM and GMb were compared as they largely depend on chemical composition and molecular configuration (Xu et al., 2005). The emulsifying activity, measured as the absorbance of the emulsions immediately after formation was slightly higher for MGb than for MG, indicating that the surface activity of both gums was directly related to protein content (Table 2). However, the emulsion stability, estimated from the absorbance after 72 h of emulsion formation, was substantially higher for MG than for MGb. This result was confirmed by the higher droplet coalescence rate displayed by the emulsion stabilized with MGb compared to that stabilized by MG (Table 2). Once an emulsion of small droplets has been successfully prepared, considerations of surface activity or interfacial tension gradients are no longer relevant. What matters for long-terms stability it show well the molecular characteristics of the adsorbed biopolymer conform to the requirements of producing a robust molecular barrier at the interface. Droplets are prevented from aggregating or coalescing when strong steric

Table 2. Emulsifying properties of MG and MGb; Mean volume average droplet
diameter $(d_{3,0})$ and coalescence rate (C) .

Emulsifier	Absorbance $t = 24 h$	-) - (• /	- / - (• /	$C (s^{-1})$	\mathbb{R}^2
MG MGb	0.48 ± 0.025 0.31 ± 0.014				

Absorbance at 650 nm

MG = mesquite gum from wild trees; MGb = mesquite gum produced in bioreactor

and electrostatic stabilization terms arise (Dickinson, 2003). From our results, it seems that although both gums had similar total carbohydrate content, the considerably higher amount of L-arabinose in MG, contributed to the formation of a thicker steric stabilizing layer formed around the oil droplets, and to increased emulsion stability.

Conclusions

In this work it was established that *P. laevigata* cells suspension culture in bioreactor operated under proper conditions was capable to produce a gum whose composition was chemically very close to that of the gum exuded by *P. laevigata* wild trees. Furthermore, the gum produced in bioreactor had an emulsifying activity slightly superior, but provided less long-term stability to oil-in-water emulsions than the gum from wild trees. This work provides the ground work for producing mesquite gum at an industrial level, contributing to encourage the use of this gum in diverse industrial applications, as for the moment the supply of this commodity cannot be ensured though wild tree production.

Acknowledgements

The authors wish to thank the Instituto Politécnico Nacional (IPN) for the partial financing of this project through grant SIP 20100401. Author JLTE thanks, both IPN and el Consejo Nacional de Ciencia y Tecnología (CONACyT) for the financing of his doctoral studies.

References

- Anderson, D.M., Howlett, J.F. and MacNab, C.G.A. (1985). The amino acid composition of gum exudates from *Prosopis* species. *Phytochemistry* 24, 2718-2720.
- Báez-González, J.G., Pérez-Alonso, C., Beristain, C.I., Vernon-Carter, E.J. and Vizcarra-Mendoza, M.G. (2004). Effective moisture diffusivity in biopolymer drops by regular regime theory. Food Hydrocolloids 18, 325-333.
- Beristain, C.I. and Vernon-Carter, E.J. (1995). Studies of the interactions of Arabic (Acacia senegal) and mesquite (Prosopis juliflora) gum as emulsion stabilizing agents for spray dried encapsulated orange peel oil. Drying Technology 13, 455-461.
- Bradford, M.M. (1976). A rapid and sensitive method for the quantitation of microgram quantities of protein utilizing the principle of protein-dye binding. *Analytical Biochemistry* 72, 248-254.
- Capataz-Tafur, J., Hernández-Sánchez, A., Rodríguez-Monroy, M., Trejo-Tapia, G. and Sepúlveda-Jiménez, G. (2010). Sucrose induces arabinogalactan protein secretion by Beta vulgaris L. cell suspension cultures. Acta Physiologiae Plantarum 32 (4), 757-764.
- Classen, B. and Blaschek, W. (2002). An arabinogalactan-protein from cell culture of *Malva sylvestris. Planta Medica* 68, 232-236.
- Classen, B. (2007). Characterization of an arabinogalactan-protein from suspension culture of *Echinacea purpurea*. Plant Cell Tissue and Organ Culture 88, 267-275.

[±] Standard error

- J.L. Trejo-Espino. et al./ Revista Mexicana de Ingeniería Química Vol. 9, No. 3 (2010) 251-260
- Darjania, L., Ichise, N., Ichikawa, S., Okamoto, T., Okuyama, H. and Thompson, G.A. (2002). Dynamic turnover of arabinogalactan proteins in cultured Arabidopsis cells. Plant Physiology and Biochemistry 40, 69-79.
- Dickinson, E. (2003). Hydrocolloids at interfaces and the influence on the properties of dispersed systems. Food Hydrocolloids 17, 25-39.
- Doran, P. (1995). Bioprocess Engineering Principles. Academic Press, London.
- Dubois, M., Gilles, K.A., Hamilton, J.K.,
 Rebers, P.A and Smith, F. (1956).
 Colorimetric method for determination of sugars and related substances. *Analytical Chemistry* 28, 350-356.
- Ellis, M., Ejelund, J., Shultz, C.J. and Bacic, A. (2010). Arabinogalactan-proteins (AGPs): Key regulators at the cell surface? *Plant Physiology* DOI: 10.1104/pp110.156000.
- Günter, E.A. and Ovodov, Y.S. (2007). Polysaccharides of cell cultures of Silene vulgaris. Applied Biochemistry and Microbiology 43, 84-90.
- Kieran, P., MacLoughlin, P. and Malone, D. (1997). Plant cell suspension cultures: Some engineering considerations. *Journal of Biotechnology* 59, 39-52.
- López-Franco, Y., Valdez M.A., Hernández, J., Calderón de la Barca, A.M., Rinaudo, M. and Goycoolea, F.M. (2004). Macromolecular dimensions and mechanical properties of monolayer films of Sonorean mesquite gum and its fractions. *Macromolecular Bioscience* 4, 865-874.
- Meijer, J.J., Tenhoopen, H.J.G., Vangameren, Y.M., Luyben, K.C.A.M. and Libbenga, K.R. (1994). Effects of hydrodynamic stress on the growth of plant cells in batch and continuous-culture, *Enzyme and Microbial Technology* 16(6), 467-477.
- Murashige, T. and Skoog, F. (1962). A revised medium for rapid growth and bioassay with tobacco tissue cultures. *Physiology Plant* 15,473-497.

- Orozco-Sanchez, F. (2009). Efecto de la oferta de oxígeno sobre el crecimiento y la producción de terpenoides con células de *Azadirachta indica* en un biorreactor. Ph.D. Thesis, Centro de Desarrollo de Productos Bióticos del IPN, Yautepec, Mexico.
- Orozco-Villafuerte, J., Ponce-Alquira, E., Cruz-Sosa, F. and Vernon-Carter, E.J. (2003). Mesquite gum: fractionation and characterization of the gum exuded from *Prosopis laevigata* obtained from plant tissue culture and from wild trees. *Carbohydrate Polymers* 54, 327-333.
- Orozco-Villafuerte, J., Buendía-González, L., Cruz-Sosa, F. and Vernon-Carter, E.J. (2005). Increased mesquite gum formation in nodal explants cultures after treatment with microbial biomass preparation. *Plant Physiology and Biochemistry* 54,327-333.
- Pan, Z.W., Wang, H.Q. and Zhong, J.J. (2000). Scale-up on suspension cultures of Taxus chinensis cells for production of taxanediterpene. Enzyme and Microbial Technology 27, 714-723.
- Pareilleus A. and Vinas R. (1983). Influence of aeration rate on the growth yield in suspension cultures of *Catharanthus roseus* (L) G Don. *Journal of Fermentation Technology* 61, 429-433.
- Pearce, K.N. and Kinsella, J.E. (1978). Emulsifying properties of proteins: Evaluation of a turbidimetric technique. Journal of Agricultural and Food Chemistry 26, 716-723.
- Prakash, G. and Srivastava, A.K. (2007). Azadirachtin production in stirred tank reactors by *Azadirachta indica* suspension culture. *Process Biochemistry* 42, 93-97.
- Raposo, S. and Lima-Costa, M.E. (2006). Rheology and shear stress of *Centaurea calcitrapa* cell suspension cultures grown in bioreactor. *Biotechnology Letters* 28, 431-438.
- Rodríguez-Huezo, M.E., Pedroza-Islas, R., Prado-Barragán, L.A., Beristain, C.I. and Vernon-Carter, E.J. (2004). Microencapsulation by spray-drying of

- J.L. Trejo-Espino. et al./ Revista Mexicana de Ingeniería Química Vol. 9, No. 3 (2010) 251-260 multiple emulsions containing carotenoids.

 Journal of Food Science 69, E351-E359.

 June
- Rodríguez-Monroy, M. and Galindo, E. (1999). Broth rheology, growth and metabolite production of *Beta vulgaris* suspension culture: a comparative study between cultures grown in shake flasks and in a stirred tank. *Enzyme and Microbial Technology* 24, 687-693.
- Román-Guerrero, A., Orozco-Villafuerte, J., Pérez-Orozco, J.P., Cruz-Sosa F., Jiménez-Alvarado, R. and Vernon-Carter, EJ. (2009). Application and evaluation of mesquite gum and its fractions as interfacial film formers and emulsifiers of orange peel-oil. Food Hydrocolloids 23, 708-713.
- Ruíz-Ramos, J.O., Pérez-Orozco, J.P., Báez-González, J.G., Bózquez-Molina, E., Pérez-Alonso, C. and Vernon-Carter, E.J. (2006). Interrelationship between the viscoelastic properties and effective moisture diffusivity of emulsions with the water vapor permeability of edible films stabilized by mesquite gum-chitosan complexes. Carbohydrate Polymers 64, 355-363
- Sánchez-Sampedro, M.A., Peláez, R. and Corchete, P. (2008). An arabinogalactan protein isolated from medium of cell suspension cultures of Silybum marianum (L.) Gaernt. Carbohydrate Polymers 71, 634-639.
- Schlatmann J.E., Moreno P.R.H., Vinke J.L., ten Hoopen H.J.G., Verpoorte R. andHeijnen J.J. (1994). Effects of oxygen and nutrients limitation on ajmalicine production and related enzyme activities in high density cultures of *Catharanthus roseus*. Biotechnology and Bioengineering 44, 461-468.
- Serpe, M.D. and Nothnagel, E.A. (1994). Effects of Yariv phenylglycosides on rosa cell-suspensions-evidence for the involvement of arabinogalactan-proteins in cell proliferation. *Planta* 193, 542-50
- Trejo-Espino, J.L., Rodríguez-Monroy, M. and Cruz-Sosa, F. (2009). Establecimiento de un cultivo de células en suspensión de *Prosopis*

- laevigata (Mezquite) para la producción de goma. Presentation OII-12. June 21-26. Acapulco, Guerrero: XIII Congreso Nacional de Biotecnología y Bioingeniería.
- Trejo-Tapia, G., Sepúlveda-Jiménez, G., Trejo-Espino, J.L., Cerda-García-Rojas, C.M., De la Torre, M. and Ramos-Valdivia A.C. (2007). Hydrodynamic stress induces monoterpenoid oxindole alkaloid accumulation by *Uncaria tomentosa* (Will) D.C. cell suspension cultures via oxidative burst. *Biotechnology and Bioengineering 98*, 230-238.
- Van Holst, G.J. and Clarke, A. (1985). Quantification of arabinogalactan-protein in plant extracts by single radial diffusion gel. Analytical Biochemistry 148, 446-450.
- Vázquez-Ortíz, F.A., López-Franco, Y. and Goycoolea, F.M. (2006). Fractionation and characterization of the monosaccharides from mesquite *Prosopis* spp. and arabic gum by normal, bonded phase, HPLC. *Journal of Liquid Chromatography and Related Techniques* 29, 1991-1999.
- Verbeken, D., Dierckx, S. and Dewettinck, K. (2003). Exudate gums: occurrence, production, and applications. Applied Microbiology and Biotechnology 63, 10-21.
- Vernon-Carter, E.J., Gomez, S.A., Beristain, C.I., Mosqueira, G., Pedroza-Islas, R. y Moreno-Terrazas, R.C. (1996). Color degradation and coalescence kinetics of aztec marigold oleoresin-in-water emulsions stabilized by mesquite or arabic gums and their blends. *Journal of Texture Studies* 27, 625-641.
- Vernon-Carter, E.J., Pedroza-Islas, R. y Beristain, C.I. (1998). Stability of *Capsicum* annuum oleoresin-in-water emulsions containing *Prosopis* and *Acacia* gums. *Journal of Texture Studies 29*, 553-567.
- Vernon-Carter, E.J., Beristain, C.I and Pedroza-Islas, R. (2000). Mesquite gum (*Prosopis* gum). In: *Novel Macromolecules in Food Systems*, (G. Doxastakis G and V. Hiosseoglu, eds.), Pp. 217-238. Elsevier, Amsterdam.

- J.L. Trejo-Espino. et al./ Revista Mexicana de Ingeniería Química Vol. 9, No. 3 (2010) 251-260 illagómez-Zavala, D.L., Gómez-Corona, C., Bioengineering 90, 578-588.
- Villagómez-Zavala, D.L., Gómez-Corona, C., San Martín-Martínez, E., Pérez-Orozco, J.P., Vernon-Carter, E.J. and Pedroza-Islas, R. (2008). Comparative study of the mechanical properties of edible films made from single and blended hydrophilic biopolymer matrices. Revista Mexicana de Ingeniería Química 7, 263-273.
- Xu, J, Shpak, E., Gu, T., Moo-Young, M. and Kieliszewski, M. (2005) Production of recombinant plant gum with tobacco cell culture in bioreactor and gum characterization.

 Biotechnology and
- Zhao, J. and Verpoorte, R. (2007). Manipulating indole alkaloid production by *Catharanthus roseus* cell cultures in bioreactors: from biochemical processing to metabolic engineering. *Phytochemistry Reviews* 6, 435-457.
- Zhong, J.J. (2001). Biochemical Engineering of the Production of plant-Specific Secondary Metabolites by Cell Suspension Cultures.
 In: Plant Cells Advances in Biochemical Engineering Biotechnology, (J.J. Zhong, Ed.), Pp. 1-26. Springer, Germany.